

Expansive Facilities. Advanced Technology.

# GM FABRICATORS



**GULF MARINE FABRICATORS**



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## Gulf Marine Fabricators

Gulf Island Fabrication, Inc. (*Nasdaq GIFI*) acquired Gulf Marine Fabricators in 2006, enabling Gulf Island Fabrication to provide its customers the largest fabrication capacity on the Gulf of Mexico.

Gulf Marine Fabricators has two technologically advanced fabrication facilities in southeast Texas that encompass a total of 372 acres and are designed for manufacturing efficiency. Special yard features and equipment, such as an 86'-deep basin for offload to heavy ships, 600'x250'x30' water depth graving dock and 4,000-ton specialized lifting device, make Gulf Marine Fabricators the fabricator of choice for large offshore structures. A number of specialty fabrication buildings are also located on-site, including a deck assembly building, a shot blast building equipped with Rotoblast machinery, and a climate-controlled paint building.

The North Yard in Aransas Pass sits along the U.S. Intracoastal Waterway, three miles north of the Corpus Christi Ship Channel. The Gulf Marine Fabricators South Yard in Ingleside is located at the intersection of the Gulf Intracoastal Waterway and the Corpus Christi Ship Channel. The 45'-deep Corpus Christi Ship Channel provides direct and unrestricted access to the Gulf of Mexico, making our location ideal for the safe and cost-effective assembly and delivery of projects critical to the oil and gas industry.

**ISO 9001-2008 Certified**  
**ASME - U Stamp and National Board Boiler and Pressure Vessel R Stamp**



## PRODUCTS AND SERVICES

The skilled craftsmen of Gulf Marine Fabricators respond quickly to requirements in a design-while-build environment to deliver products that meet the unique needs of our clients. We utilize our integrated facilities to fabricate and erect structures that withstand the challenges of the energy environment, all with safety as our highest priority.

- **Jackets / Compliant Towers / Piles**
- **Topsides**
- **Deepwater Floating Hulls**
- **Process, Production and Utility Modules**
- **ASME Pressure Vessels**
- **TLP Tendons**
- **Specialized Heavy Lifting Capability**
- **23' Diameter Rolling Capacity**
- **Rig Repair**
- **Other Large Steel Fabrication**
- **Subsea Structures**
- **FPSO, Drillship, TLP & Semi-Submersible Integrations**

## North Yard (Aransas Pass, TX)

**Available Fabrication Area:**

85 acres out of 160 acres total

**Covered Fabrication Area:** 328,000 square feet

**Total Water Frontage:** 3,000 linear feet

**Steel Bulkhead:** 1,000 linear feet

**Water Depth at Bulkhead:** 20 feet

**Climate Controlled Paint Building**

**Deck Assembly Building:** 120,000 square feet



North Yard



South Yard

## South Yard (Ingleside, TX)

**Available Fabrication Area:** 212 acres  
**Covered Fabrication Area:** 5,000 square feet  
**Total Water Frontage:** 2,650 linear feet  
**Steel Bulkhead:** 2,650 linear feet  
**Water Depth at Bulkhead:** 45 feet  
**Graving Dock:** 600' x 250' x 30' water depth  
**Offloading Basin:** 800' x 200' x 86'

## COVERED FABRICATION SHOPS

### Deck Assembly Building

2 exterior bays, each 250'L x 125'W x 50'H  
 1 center bay, 250'L x 125'W x 60'H

### Fab Shop #1

Length - 135', Width - 330'  
 Height from hook to floor - 20'

### Fab Shop #2

Length - 150', Width - 40'  
 Height from hook to floor - 25'

### Fab Shop #3

Length - 90', Width - 92'  
 Height from hook to floor - 20'



## KEY EQUIPMENT

Advanced equipment and unique yard features and capabilities are keys to the strength of Gulf Marine Fabricators.

- **Cranes:**
  - 2 DEMAG 2400's (500 tons)
  - 5 Manitowoc 888's (230 tons)
  - 2 DEMAG 2500's (500 tons)
  - 2 DEMAG 2800's (660 tons)
- **6 KAMAG Transporters** (200 tons each for a total of 1,200 tons)
- **4,000-Ton Capacity Lifting Device with optional upgrade**
- **Large Diameter Pile Rack for assembly of 670' tubular sections**
- **Tendon Rack for lengths up to 280' and 24" – 40" in diameter**
- **6 Skidway Systems:** ranging from 30' - 140' widths on center, capacities ranging from 40 tons/linear ft. - 70 tons/linear ft.
- **Girder Fabrication Facility**
- **Rotoblasting Facilities**
- **Numerical Controlled Cutting Tables**
- **Automated Brace Profiling Robots**
- **Pipe Mill Rolling Equipment:** approximately 60,000 tons annual capacity



	Haeusler Quad Roll VRM-HY3200x65	Bertsch model #36	Bertsch model #30	Bertsch model #34
max. length*	10'6"	12'	10'	13'6"
max. wall thickness*	4"	3.75"	2"	1.5"

\*Grade A36; API-2H-50/60





## Directions to Gulf Marine Fabricators

### From Downtown Houston

From I-10 in downtown Houston, take Exit 770A to merge onto US-59 South. Travel for 131 miles. Continue on State Loop 91, then US 77 for approximately 14 miles. Take Exit TX-239 and turn left. Travel for approximately 11 miles then turn right at TX-239/TX-35. Travel for 30 miles. Continue on TX-35 Business for 12 miles, then N Commercial St/ TX-90 Loop for 3 miles. Turn left at FM-2725. Gulf Marine Fabricators Headquarters and North Yard is located on the left.

### From Corpus Christi

From downtown Corpus Christi, take TX-35 N / US-181 N. Exit TX-35. Continue straight onto TX-361. Veer to the right at County Rd.-146 / Sunray Rd. Turn left at FM-2725. Gulf Marine Fabricators Headquarters and North Yard is located on the right.



### Gulf Marine Fabricators

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Subsidiary of Gulf Island Fabrication, Inc. (Nasdaq GIF1)

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